



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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RBD29905
Job Sheet 200695



Part No: RBD29905

Job Qty: 1 pcs

Part Name: Engine Hoist Rope Pulley System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Due Date: 11/13/19

DAS
21
9-89

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 19501

Note: DWG RBD29905 Rev G IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	11/13/19		0.00	2.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	11/13/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/13/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



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CANADA
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Container No: S231279



Part: RBD29905

Job No: 200695

Serial No/Batch: S231279

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 11/13/19

DAS
40
9-89

14 2019

9/17/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	28
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	11/13/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

NOV 15 2019

Part Op 110 - Assemble as per DWG. Sheet 1 & 2 ***Trim rivets prior to bucking as per note 8 sheet 2***
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

6A141

Job BOM

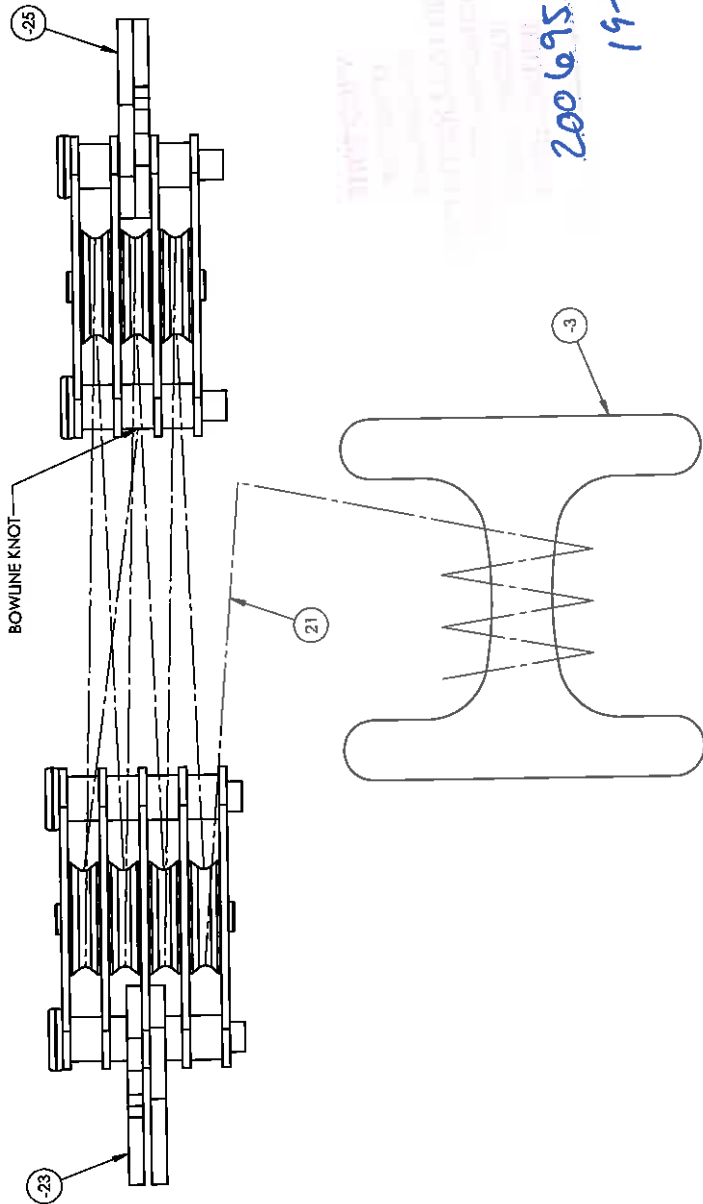
Part / Item	Component Name	Quantity	Operation	Container
97481A351	Aluminum Rivet 1/4 Rnd X 1 1/4	2 Ea (2 ea)	110-Small Fab - 1	5015397
97481A357	Aluminum Rivet 1/4 Rnd X 2	2 Ea (2 ea)	110-Small Fab - 1	5015398
RBD29905-1	Side Plate	4 pcs (4 ea)	110-Small Fab - 1	5222126
RBD29905-11	Short Center Pin	1 pcs (1 ea)	110-Small Fab - 1	5196303
RBD29905-13	Long Center Pin	1 pcs (1 ea)	110-Small Fab - 1	5138559
RBD29905-15	Center Plate	5 pcs (5 ea)	110-Small Fab - 1	5222128
RBD29905-3	Cord Handle	1 pcs (1 ea)	110-Small Fab - 1	5049851
RBD29905-5	Hook	4 pcs (4 ea)	110-Small Fab - 1	5053125
RBD29905-7	Bushing	14 pcs (14 ea)	110-Small Fab - 1	5127466
RBD29905-9	Pulley	7 pcs (7 ea)	110-Small Fab - 1	5196309
W9710R	Paracord	50 ft (50 ea)	110-Small Fab - 1	5020839

39
39
141
91

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	97481A351	2	36	0
	97481A357	2	29	0
	RBD29905-1	4	0	0
	RBD29905-11	1	7	0
	RBD29905-13	1	5	0
	RBD29905-15	5	1	0
	RBD29905-3	1	6	0
	RBD29905-5	4	22	0
	RBD29905-7	14	0	0
	RBD29905-9	7	10	0
	W9710R	50	249	0
Part Specifications				
Specifications could not be found.				

Plex 9/17/19 7:39 AM Dart.lajeunesse.marie

ITEM #	QTY	PART #	TITLE	REV.	DESCRIPTION	EON #	DATE	BY	APPROVED
-3	1	RBD29905-3	CORD HANDLE	1	-3 CORD HANDLE LENGTHENED .25 AND WIDENED .5	-	7/14/06	WP	DW
-23	1	RBD29905-23	4 PULLEY ASSY	2	ADDED KNOT SPEC'S, CHANGED -19 RIVET FROM Ø1/4x1-1/2, REORGANIZED AND ADDED NEW REV. LOG, TITLE BLOCK & BOM.	-	9/14/07	WP	RW
-25	1	RBD29905-25	3 PULLEY ASSY	2A	CHD USED ON MODEL FROM BELL 206 TO MD PER E.B.	-	9/17/10	RJC	EB
21	1	PARAGEARW9710R	TYPE IV NYLON CORD 3/16" DIA x 500' LG.	3	ADDED -15 MATERIAL, CHD -19 PIN FROM 97481A357 RIVET TO 1-1/2 LONG, CHD -1 CENTER HOLE FROM Ø.225, ADDED -11 & -13 TOLERANCE TO Ø.260 OER G.E. MOVED PARTS TO SEPARATE PAGES.	-	4/16/12	RJC	GE
				4	UPDATED TO NEW DRAFTING STANDARD, CORRECTED -1 ENGRAVE FROM PIN TO TYN, CHD -3 Ø.375 TO Ø.38, CHD -7 Ø.375 TO Ø.37.	15-0187	7/31/2015	SM	JAG
				5	-1 CHD DIM WAS Ø.250 ±.005, Ø.000 IS 3X Ø.255 ±.005, Ø.000 -7 CHD DIM WAS Ø.255 IS Ø.255 ±.005, Ø.000 -13 CHD DIM WAS Ø.375 ±.005, Ø.000 SLIP FIT WITH -11, -13 IS Ø.380 ±.005, Ø.000 (S.F. -11 & -13) WAS 50° IS 2X 50°, WAS R.Ø3 -11 CHD MAT'L WAS 1018 IS 1018/1020 CR, ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. -13 CHD MAT'L WAS 1018 IS 1018/1020 CR, ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. -15 CHD DIM WAS Ø.375 ±.005, Ø.000 IS Ø.380 ±.005, Ø.000 -19 CHD BIO REF WAS Ø1/4 X 1-1/2 (#87481A355) IS Ø1/4 X 2 (#87481A357)	17-0086	3/20/2017	DPD	JAG
				F	ASSY -23 & -25 ADDED, TEMPLATE UPDATED	17-791	18.1.19	VM	ML
				G	CHANGED KNOT TO BOWLINE, ADD NOTE TO TRIM RIVET (ITEM 19) TO 1.65" LONG, REVISED COPYRIGHT DATE	18-532	18.2.05	ML	ML



200695MUS
19-09-17

ENGINE HOIST ROPE PULLEY SYSTEM	
TITLE	ENGINE HOIST ROPE PULLEY SYSTEM
PART NO.	RBD29905
REV.	G
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIMENSIONS IN PARENTHESES ARE FOR METRIC EQUIVALENTS DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 1/19/2015
DRAWN BY:	ML 02/05/2018
CHECKED BY:	ML 02/05/2018
WFO REVIEW BY:	RO 02/05/2018
APPROVED BY:	ML 02/05/2018
SCALE:	1" = 1"
SHEET 1 OF 11 THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE. IT IS TO BE USED FOR THE PURPOSES FOR WHICH IT WAS ISSUED. NO OTHER REPRODUCTION OR TRANSMISSION IS PERMITTED WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE.	

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐
Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____ Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐
Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐

Other/Details: _____